

### Polyintec ® ARC55C-01

## Polypropylene Random Copolymer (PPRC)

#### **Product Description:**

Polyintec <sup>®</sup> ARC55C-01 is a clarified antistatic random copolymer designed for thin wall molding applications. It offers very good mold filling capabilities, excellent clarity, fast cycle times, and a good balance of stiffness and impact properties. This material meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520.

### **Suggested Applications:**

Thin-wall containers, Housewares, Lids, Consumer products.

# Nominal Physical Properties:

| PROPERTY                                     | ASTM TEST METHOD | UNIT              | VALUE         |
|--|------------------|-------------------|---------------|
| Typical Resin Properties                     |                  |                   |               |
| Melt Flow Rate (230°C/2.16 kg)               | D1238            | g/10 min          | 55.0          |
| Density                                      | D792             | g/cc              | 0.901         |
| Injection Molded Sample                      |                  |                   |               |
| Tensile Strength (2 in/min) @<br>Yield       | D638             | MPa (psi)         | 27.9 (4060)   |
| Tensile Strength (2 in/min) @<br>Break       | D638             | MPa (psi)         | 24.3 (3530)   |
| Elongation (2 in/min) @ Yield                | D638             | %                 | 12.5          |
| Elongation (2 in/min) @ Break                | D638             | %                 | >800          |
| Flexural Modulus (1% Secant)                 | D790A            | MPa (psi)         | 1024 (148600) |
| Notched Izod Impact Strength<br>@ 23°C       | D256             | ft-lbf/in (kJ/m2) | 4.0 (0.77)    |
| Notched Izod Impact Strength<br>@ 4°C        | D256             | ft-lbf/in (kJ/m2) | 2.1 (0.4)     |
| Hardness (Rockwell R)                        | D785             | -                 | 83            |
| Vicat Softening Point                        | D1525            | °C (°F)           | 114 (237)     |
| Deflection Temperature @ 66<br>psi (455 kPa) | D648             | °C (°F)           | 85 (185)      |
| Haze (@ 23°C, 50-mil (1.3mm)<br>plaque)      | D1003            | %                 | 16.5          |
| Gloss Units (60° angle)                      | D2457            | -                 | 91            |

#### Important Note:

The properties listed above are typical values obtained under laboratory conditions and are not intended to be used as specifications. Users should perform their own tests to determine product suitability. The information provided is, to the

best of our knowledge, reliable, but no warranty is made. Americorp's liability is limited to the purchase price.